

451
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FIG. 1

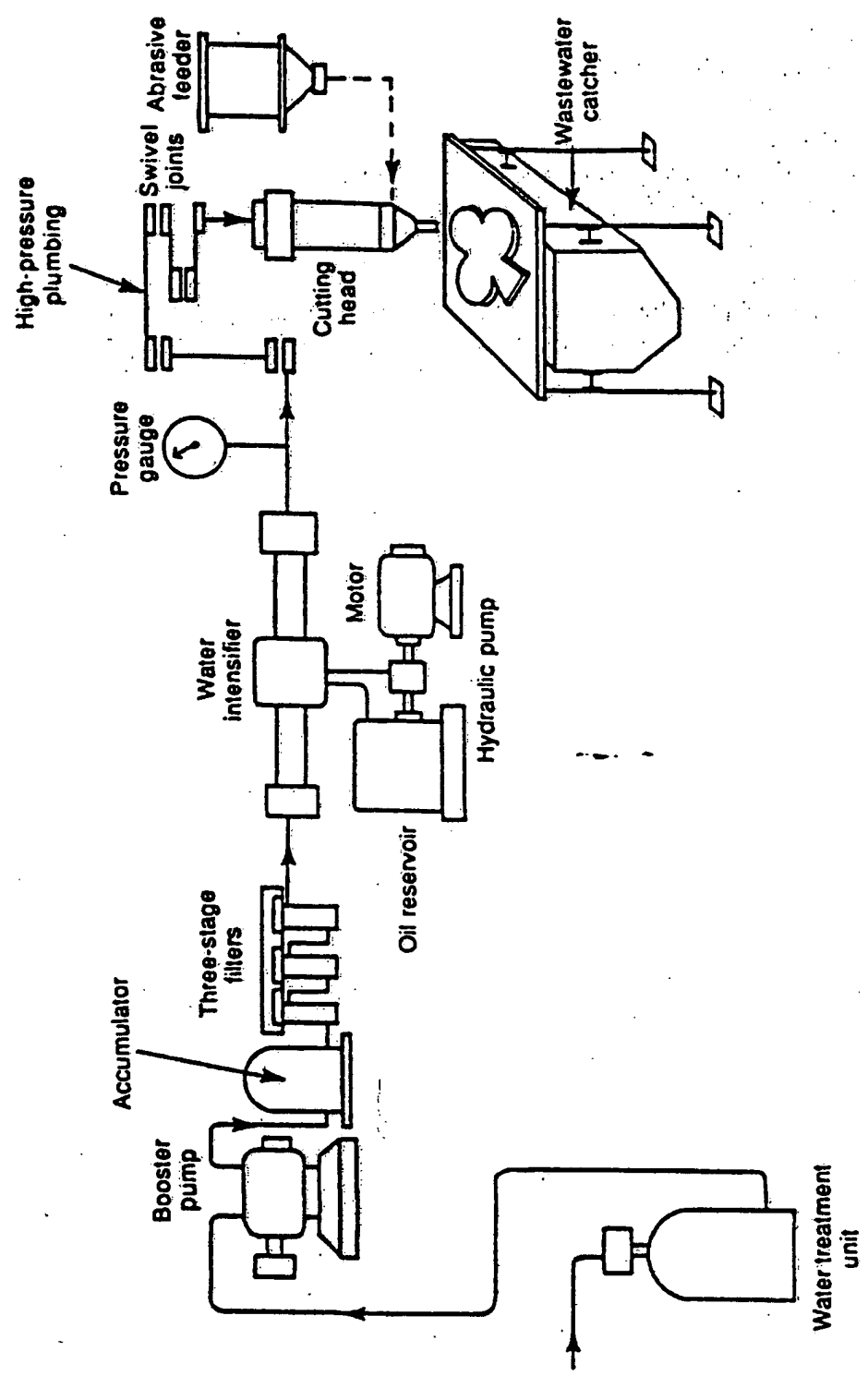
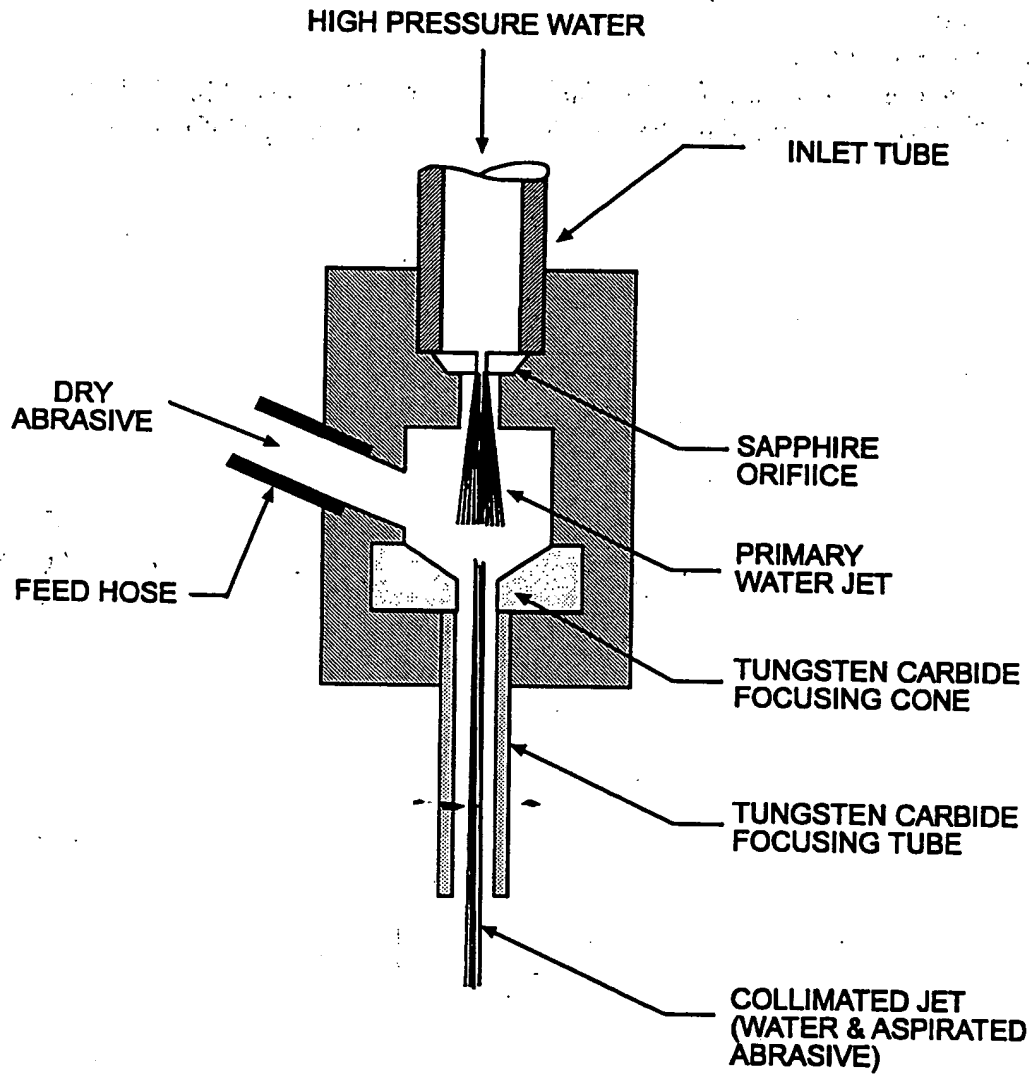


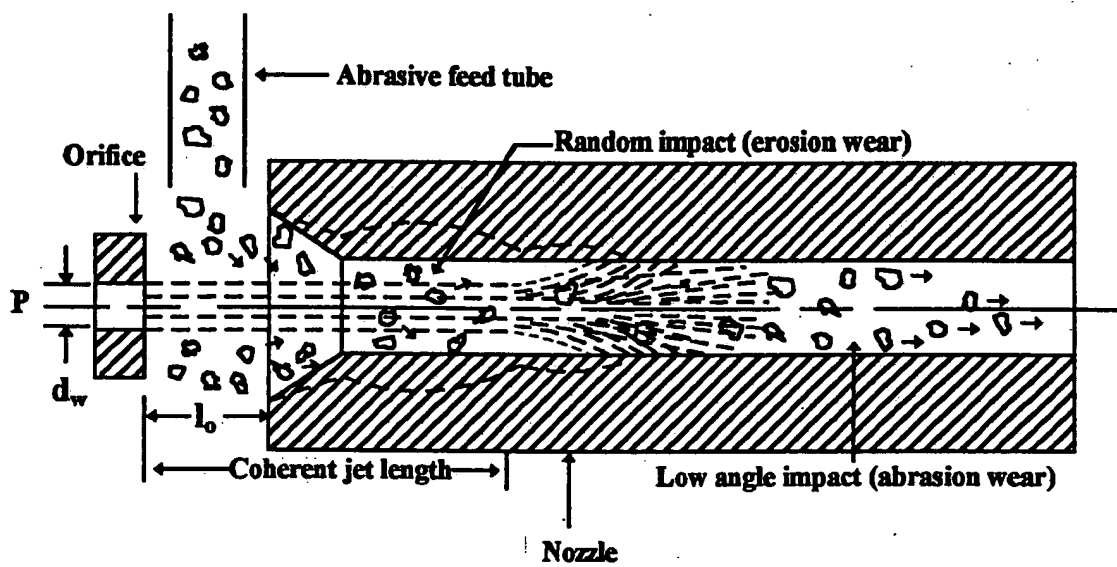
FIG. 2



ABRASIVE WATER JET
(AWJ)

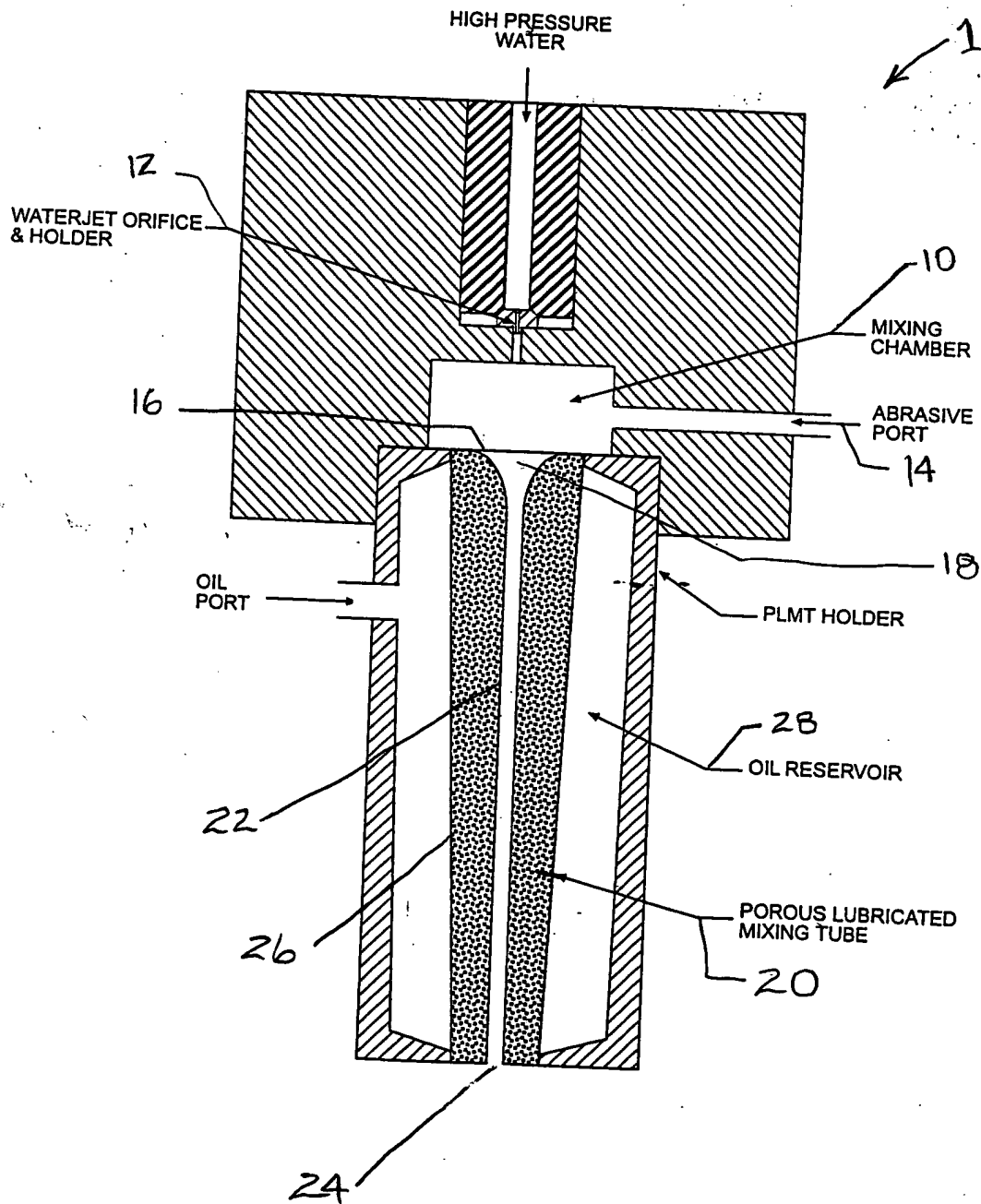
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FIG. 3



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FIG. 4



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